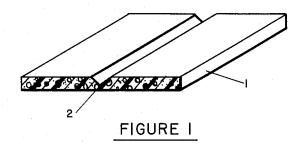
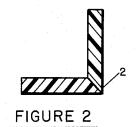
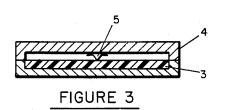
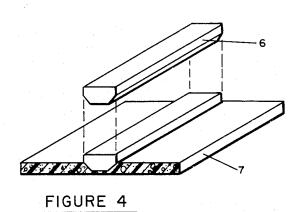
Dec. 7, 1965

W. M. SCHILLING 3,222,437
PROCESS FOR SIMULTANEOUSLY MOLDING AND EXPANDING
STEREOREGULAR POLYPROPYLENE TO FORM A HINGE
Filed June 18, 1962









W. M. SCHILLING INVENTOR.

BY Ernest G. Peterson

AGENT